

### relink 1513

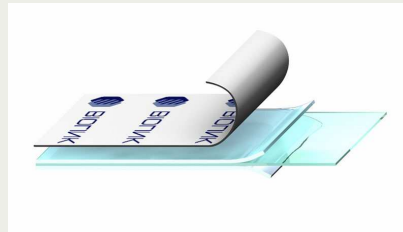
article no.: 3685

Version 04/ 28.09.2011  
 Supersedes Version 03/ 18.01.2010

**relink 1513 is a perm/peel, double coated polyesterfilm.**

relink 1513 is a double sided, differentially coated adhesive tape with one clean peel removable side and one permanent side. The adhesive on the permanent (open side) is a modified acrylic, designed to provide a good balance of adhesion and cohesion. The removable (closed side) adhesive provides good adhesion and clean peel removability.

### Tape Construction



PE- paper, white,  
 both sides siliconized,  
 weight: 120 g/m<sup>2</sup>

closed side:  
 removable acrylate  
 coat weight: 35 g/m<sup>2</sup>

Polyester film, transparent  
 thickness: 23 µm

open side:  
 modified acrylate  
 coat weight: 40 g/m<sup>2</sup>

### Tape Thickness

approx. 0,10 mm excl. liner

### Adhesion [N/25mm]

In accordance to AFERA 5001

open side		closed side	
steel	20	steel	11
aluminium	18	aluminium	10
glass	18	glass	12

### Temperature Resistance

- 40°C to +70°C, short term even up to +120°C

**Storage.** This product should be stored at ambient temperatures of around 20°C, avoiding wide temperature fluctuations and direct sunlight. The storage environment should have a relative humidity of approx. 50%. In ideal storage conditions, the shelf life of this material will be approx. 12 months from the delivery date. Within this 12 month period, when stored correctly, there should be no deterioration of the products published performance specification.

**Product use.** All statements, technical info contained herein are based on lab testing, we believe to be reliable. In reality, many factors beyond our control can affect and influence the use and performance of our products on any particular application. Since these factors are uniquely within the users knowledge and control, it is essential that the user evaluate the product to determine its suitability for purpose. Biolink will not be liable for any loss or damage arising, whether direct or indirect, special, incidental or consequential.

All data above mentioned and technical information given above are typical values, gained from tests we believe to be reliable. Please ensure before using. Our product that it is suitable for the material for intended application. For technical assistance please call our product specialists. The data and statements are intended as a source of information, are given without guarantee and do not constitute a warranty. They can vary according to the application conditions. All materials described herein are subject to our conditions of sale, a copy is available on request.